

From the **CHAMPION** in the **SHOW RING**  
to the **CHAMPION** in your **BACK YARD**

Lucerne Farms has the right blend for you and your horse



HI FIBER

Excellent For:

- \* Pleasure Horses
- \* COPD/Heaves
- \* Dental Problem
- \* Maintenance

Ingredients:

Dehydrated chopped timothy hay, oat hay, alfalfa hay, cane molasses, propionic acid (preservative).

Guaranteed Analysis:

Protein.....9.0%  
Fat.....1.5%  
Fiber.....30.0%  
Calcium...0.4% min.  
Phosphorus....0.2%.  
Calcium....0.7% max.  
40 lb. Bag



TOTALLY  
TIMOTHY

Excellent For:

- \* Pleasure Horses
- \* COPD/Heaves
- \* Dental Problems
- \*

Ingredients:

Dehydrated chopped timothy hay, cane molasses, propionic acid (preservative).

Guaranteed Analysis:

Protein.....7.0%  
Fat.....1.0%  
Fiber.....30.0%  
Calcium...0.3% min.  
Phosphorus....0.1%.  
Calcium....0.5% max  
35 lb. Bag



ALFA  
SUPREME

Excellent For:

- \* Hard Working Horses
- \* Brood Mares
- \* Young/Growing Horses
- \* COPD/Heaves

Ingredients:

Dehydrated chopped alfalfa hay, cane molasses, propionic acid (preservative).

Guaranteed Analysis:

Protein.....15.0%  
Fat.....1.0%  
Fiber.....38.0%  
Calcium...0.9% min.  
Phosphorus....0.2%.  
Calcium....1.4% max  
40 lb. Bag



TIMOTHY  
*plus* ALFALFA

Excellent For:

- \* Hard Working Horses
- \* Young/Growing Horses
- \* COPD/Heaves

Ingredients:

Dehydrated chopped timothy hay, alfalfa hay, cane molasses, propionic acid (preservative).

Guaranteed Analysis:

Protein.....12.0%  
Fat.....1.0%  
Fiber.....30.0%  
Calcium...0.75% min.  
Phosphorus....0.2%.  
Calcium....1.25% max  
40 lb. Bag



HI FIBER  
GOLD

Excellent For:

- \* Pleasure Horses
- \* COPD/Heaves
- \* Maintenance
- \* Dental Problems

Ingredients:

Dehydrated chopped timothy hay, oat hay, alfalfa hay. Soybean Oil.

Guaranteed Analysis:

Protein.....9.0%  
Fat.....5.0%  
Fiber.....30.0%  
Calcium...0.4% min.  
Phosphorus....0.2%.  
Calcium....0.7% max  
30 lb. Bag



CHRIS COX  
BLEND

Excellent For:

- \* Hard Working Horses
- \* Brood Mares
- \* Young/Growing Horses
- \* COPD/Heaves

Ingredients:

Dehydrated chopped timothy hay, alfalfa hay,soybean oil, Natural and Artificial Flavors.

Guaranteed Analysis:

Protein.....10.0%  
Fat.....4.0%  
Fiber.....30.0%  
Calcium...0.75% min.  
Phosphorus....0.2%.  
Calcium....1.4% max  
35 lb. Bag



WELLNESS EQUI-SAFE

Excellent For:

- \* Laminitis
- \* Insulin Resistance
- \* Obesity
- \* Pleasure Horses
- \* COPD/Heaves
- \* Low Sugar/Low Starch

Ingredients:

Chopped Timothy Hay, Chopped Oat Hay, Soybean Hulls, Wheat Middlings, Alfalfa Pellets, Soybean Oil, Stabilized Rice Bran, Ground Flax Seed, Yeast Culture, Calcium Carbonate, Monocalcium Phosphate, Dicalcium Phosphate, Salt, Biotin, DL-Methionine, Brewers Dried Yeast, Hydrated Sodium Calcium Aluminosilicate, Yucca schidigera, Dried Garlic, Dried Spearmint, Zinc Oxide, Ferrous Sulfate, Copper Sulfate, Calcium Iodate, Cobalt Carbonate, Selenium Yeast, Zinc Proteinate, Manganese Proteinate, Copper Proteinate, Cobalt Proteinate, Manganese Sulfate, Magnesium Oxide, Vitamin A Supplement, Vitamin D3 Supplement, Vitamin E Supplement, Vitamin B12 Supplement, Riboflavin Supplement, Niacin Supplement, Calcium Pantothenate, Choline Chloride, Folic Acid, Pyridoxine Hydrochloride,

Guaranteed Analysis:

CrudeProtein (min)...	8%	Zinc(min).....	90 ppm
CrudeFat (min).....	4%	Copper .....	35 ppm
CrudeFiber(max).....	25%	Selenium.....	0.20 ppm
Starch(avg) .....	5%	Vitamin A.....	5000 IU/lb
Sugar(avg) .....	6%	Vitamin D3 .....	300 IU/lb
Calcium(min).....	1.2%	Vitamin E .....	50 IU/lb
Calcium(max).....	1.5%	Biotin .....	0.3 mg/lb
Phosphorus.....	0.4%	Chelated Minerals.....	Yes
Salt (min/max)....	0.6/0.9%	Yeast Culture .....	Yes
Potassium .....	1.4%	Stabilized Rice Bran....	Yes
Magnesium .....	0.5%	Pro-Tect .....	Yes
Lysine .....	0.2%	Yucca schidigera.....	Yes
Methionine .....	0.2%	Herbal Formula .....	Yes



PREMIUM HAY

Ingredients:

Dehydrated chopped timothy and other hays.

Perfect for those needing a chopped, bagged forage without oils or molasses.

Lucerne Farms forage is a grain complement, fiber supplement, and hay replacement. Each of our blends contain a special mixture of Northern grown forage to help meet the needs of horses at every level and every stage of life.

## APPLYING LUCERNE FARMS TO YOUR FEEDING PROGRAM

### GRAIN COMPLEMENT



Mixing Lucerne Farms forage at a 3/1 ratio with grain can help increase digestibility and performance of grain and supplements, making sure your horse's digestive process gets off to a running start.

### HAY REPLACEMENT



Sometimes alternatives for traditional hay are needed. Feeding Lucerne Farms at 1.5-2% of your horses body weight can ensure they are meeting their daily forage requirements.

### FIBER SUPPLEMENT



Adding 4-6 lbs. of Lucerne Farms forage to your feeding program can help ensure your horse is getting the proper amount of fiber in a form that is more beneficial to their physical and mental health.

Lucerne Farms, a family farm in pristine Northern Maine, was founded in 1992 by Dr. George A. James. After his death in 2005, his son Richard James took over his father's passion for producing the highest quality chopped, bagged forage in the market. Lucerne Farms takes pride in running every aspect of the farming and production of their bagged forage, from the planting of the seed to the bagging of the forage.



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Lucerne Farms has been blazing the trail in the compressed bagged forage industry for two generations. Often imitated but never duplicated, Lucerne Farms provides the highest quality forage for your beloved animal.

## OUR PROCESS

- High-Temperature dried to maximize nutrients lost in the "sun-curing" process.
- Processed naturally to eliminate mold spores without the use of chemicals.
- Blended with soy oil and molasses to eliminate dust.
- Chopped to a natural fiber length.
- Compressed into a bale for easy storage and handling

## HOW TO FEED OUR FORAGE

This feed can be fed in a bucket, in a corner feeder mixed with the daily grain ration or fed outside in a feed tub.

However you choose to feed, remember to calculate your feed by weight not volume.



A 5 gallon water bucket packed full with our forage weighs approximately 5 pounds.

\*Always make changes to the diet gradually over a period of 7 to 10 days.